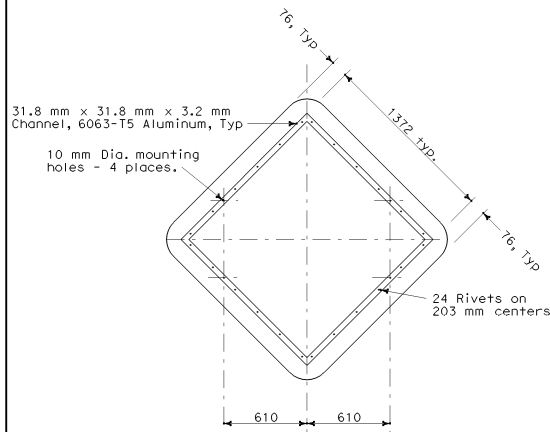
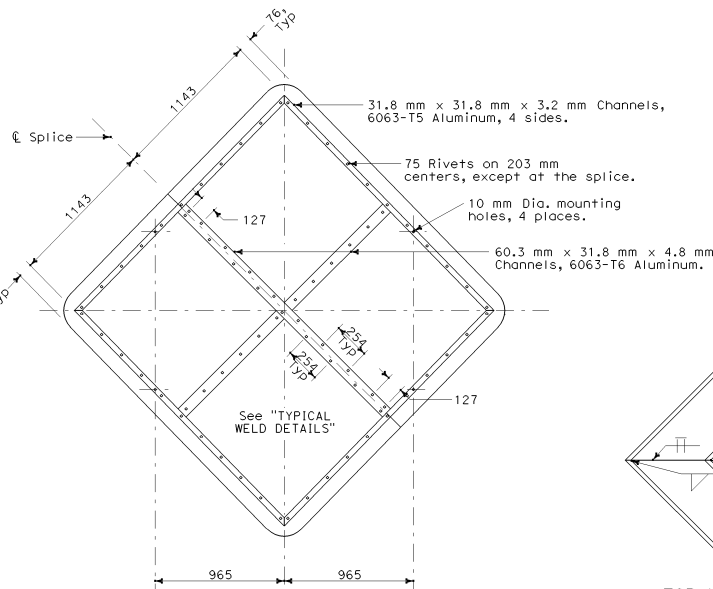


377



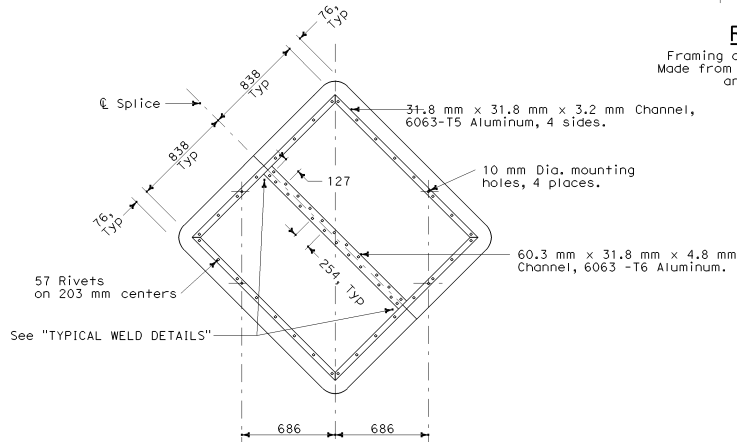
ROADSIDE SIGN No. 6

Framing detail for
1524 mm x 1524 mm diamond



ROADSIDE SIGN No. 8

Framing detail for 2438 mm x 2438 mm diamond.
Made from 2 - 1219 mm x 2438 mm panels, spliced
and braced by channels as shown.



ROADSIDE SIGN No. 7

Framing detail for 1829 mm x 1829 mm diamond.
Made from 2 - 914 mm x 1829 mm panels, spliced
and braced by channels as shown.

CHANNEL SIZES

| Sign Size (mm) | Panel Thickness (mm) | Frame Type |
|-------------------|-------------------------|-------------------------|
| 1219 x 1219 | 1.6 | No frame required |
| 1219 x 1219 | 2.0 | No frame required |
| 1524 x 1524 | 2.0 | See Roadside Sign No. 6 |
| 1829 x 1829 | 2.0 | See Roadside Sign No. 7 |
| 2438 x 2438 | 2.0 | See Roadside Sign No. 8 |



| | | | | |
|------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-------|------------------------------|------------------------|
| DIST | COUNTY | ROUTE | KILOMETER POST TOTAL PROJECT | SHEET TOTAL NO. SHEETS |
| | | | | |
| REGISTERED CIVIL ENGINEER | | | | |
| July 1, 2004 | | | | |
| PLANS APPROVAL DATE | | | | |
| The State of California or its officers or agents shall not be responsible for the accuracy or completeness of electronic copies of this plan sheet. | | | | |
| To get to the Caltrans web site, go to: http://www.dot.ca.gov | | | | |

REGISTERED PROFESSIONAL ENGINEER

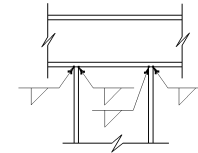
Tillat Sertan

No. C42892

Exp 03-31-2006

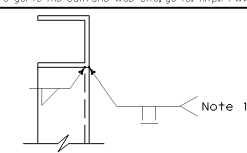
CIVIL

STATE OF CALIFORNIA



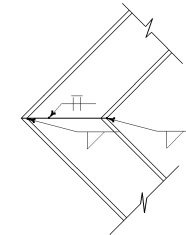
TOP VIEW

WELD DETAIL No. 3



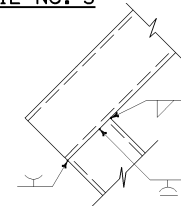
SIDE VIEW

Note 1



TOP VIEW

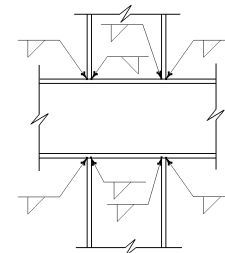
WELD DETAIL No. 4



TOP VIEW

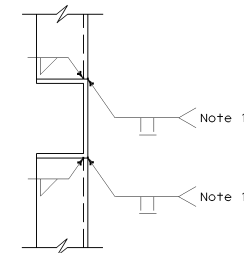
ALTERNATE WELD DETAIL No. 4A

Weld all around outside



TOP VIEW

WELD DETAIL No. 5
TYPICAL WELD DETAILS



SIDE VIEW

Note 1

Note 1

**ROADSIDE SINGLE SHEET
ALUMINUM SIGNS
DIAMOND SHAPE**

NO SCALE
ALL DIMENSIONS ARE IN
MILLIMETERS UNLESS OTHERWISE SHOWN

S95

2004 Std PLAN S95